



# Enhancing Product Development Process for the Circular Economy through AI-driven Insights and Innovations

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## ARTICLE INFO

## ABSTRACT

In order to limit waste creation and optimize resource efficiency, a considerable change from traditional product development procedures is needed in the direction of a CE. The study presents an innovative method to improve the process of developing new products inside the circular economy paradigm by employing AI to provide insights and enhance creativity. The article starts out by summarizing the core concepts of the CE and how they apply to the development of new products. It emphasizes how important it is to make things that are durable, reusable, recyclable, and biodegradable. The study investigates how AI has the ability to significantly alter how things are formed. The study also includes case studies and illustrations of how AI is being applied to encourage circularity in a number of sectors, namely packaging, electronics, automotive, and fashion. By leveraging AI, businesses may accelerate the transition to regenerative and sustainable practices while opening up new avenues for growth and competition in a world of finite resources.

**Keywords:** Circular economy, product development, AI technologies, sustainability, durable, reusable, recyclable, and biodegradable.

## Introduction

The CE should include the idea of life cycle and time series to evaluate the logic as well as influencing factors. Every material undergoes changes at varying rates, and these changes have an impact on how a circular economy is ultimately implemented. Even if the majority of items will no longer perform as intended, waste should be transformed into useful resource and other valuable remains should be maximized efficiently, regardless of whether it is about overseeing the final disposal. There needs to be an introduction of fresh concepts and sustainable circulation methods. (Chang, A. P., & Chang, S. L., 2019). The solution that come forth out of green economy is circular economy—which has four essential components supported by laws and regulations—These components are product design, reverse logistics, the business model, and the Internet of Things (IoT). Only with all four of these components in place to increase the length of time items remain in the supply chain can there be a circular economy. This increases the number of cycles and recycling rate while also increasing business revenues.(Ku, S. R. ,2014).Several studies have shown how important it is to find a new route towards sustainable growth. One such route entails using a circular economy to manage the waste that civilization produces, recycling and reusing waste to create higher-value products to meet current needs on society. (Lieder and Rashid 2016). Digital technologies are essential in this context, as Industry 4.0 is becoming a important enabler of CE business models (Nascimento et al. 2019; Rosa et al. 2020). Accordingly, there has been a lot of recent research on digitally-dependent CE business models (de Sousa Jabbour et al. 2018).

The idea of the CE comes out since ensuring sustainable development in society is so important. This model generally aims for circularity in the material utilisation during the product design process (Ribeiro, F. D. M., &Kruglianskas, I., 2014). As a result, it became an essential component for sustainability success (Sarkis, J., & Zhu, Q., 2018)., and sustainable issues needed to be considered from the start of each project by any kind of organisation (Aarseth, W., et.al., 2017). Thus, sustainable issues should be taken into account for every new product that enters the market. In order to generate a product based on Circular Design principles, CE concepts will be properly approached and implemented in this study. This will aid in understanding the current application of the model (Govindan, K., &Hasanagic, M., 2018). And enable the development of

creative alternatives that, for example, allow for the restore of waste into the production series and the design of products that are capable of being remanufactured.

The circular business models (CBM), which includes leasing, renting, and sharing durable products, AI and cloud-based computing play crucial roles (Bocken, N. M., et.al., 2016)(MacArthur,E., &Waghay,D., 2016)(Stankovic, M., et.al., 2017) talks about how digital technology may increase a product's reliability and transparency over the course of its lifetime, which makes it simpler to create new fleet-level services, for example (Korttelainen, H., et. Al.,2016) (Karri, T.,et. Al., 2017) (Kinnuen, S.k., et. Al., 2019) especially when manufacturers, like in Industry 4.0, are able to gather valuable data using digital technologies in order to observe, control, examine, and improve the operation of smart, connected products (Porter, M.E., &Heppelman, J.E., 2019). It is possible to accelerate the creation of circularity-driven services by combining data sensing along gathering with open data ideals, sustainability, and cooperation to create new business models that are brought in market (Mesto, L., et. Al. 2020) (Mesto, L., et. Al. 2019).In this concern, the incorporation of digitalization and CE with effective reverse logistics, reusable components, and materials can expedite resource efficiency and lead to more appropriate recycling processes (MacArthur., 2013). As a result, Industry 4.0's integration of CBM innovations will open up new possibilities for value creation and capture (Lanzafame, R.J., 2015) (Salema,E., et. Al.,2013). For example, AI can be used to generate novel, large-scale approaches that support a completely new degree of ratification for front-end innovation activities in supply networks.

In the framework of CE, the article searches the relationship between AI and product creation. It describes how several angles of the product development process, start from design and manufacturing to end life management, can be optimized by utilizing AI technologies. In the paper, it is discussed how AI might help create goods that are more durable, circular, and sustainable. Businesses may reduce waste, maximize resource efficiency, and quicken the shift to a CE by incorporating AI into product creation. The study also includes case studies and illustrations of how AI-driven technologies have effectively advanced lifecycle management and circular product design techniques.

### Review of Literature

In order to identify the research problem, a thorough study and evaluation of the literature is required. This approach assists in determining the depth of literature on the study's issue. As a result, the relevant literature is researched. Therefore, the relevant literature is studied on AI, product development process and sustainable development with reference to circular economy.

#### AI driven insights and Innovations

An adaptive economic system constantly seeks out novel approaches to lower costs while enhancing sustainability and quality of activity that affect the entire system. AI-driven technologies which are arranged to usher inside new industrial paradigms (Gupta, N., et. al. 2017). The man credited with founding AI is John McCarthy (McCarthy., et. al. 2006). Thus, described AI as such in 1990:"AI is the science and engineering of making intelligent machines, especially intelligent computer programs." According to his theory, AI is a collection of computer functions or a computer-based automation system that performs actions which intelligent beings could commonly carry out (McCarthy., et. al. 2006). There are several subcategories within AI, including deep learning, machine learning, and data mining. Error-reducing features and mathematical reasoning are used to create AI (Awan, U., et. al. 2021). AI methods eliminate inaccuracy from their learning function by first learning from a series of data, like as audio, video, and image entries. Making the model as precise as feasible is the goal.

AI has also been integrated with a number of other disciplines in recent years, including engineering, economics, health, education, science, corporate, medicine, marketing, finance, human resources, accounting, law, technology and the stock market etc (Gupta, N., et. al. 2017) (Oke, S.A., 2008). Since computers' computing capacity has increased over the past ten years, AI has seen enormous growth. The government, business, and society at large have been profoundly impacted by the cognitive capacities of various machine learning algorithms (Oke, S. A., 2008). It has shown that AI significantly come up with laying the foundation for worldwide sustainable development (Wilts., et. al. 2021) (Ploszaj., et. al. 2020) (Su, D. Y & Chai, Z., 2019). Consequently, AI can play a significant role in helping to resolve significant problems related with an intelligent CE system (such as supply chain management (Awan, U., et. al. 2021), waste management (Nanez, A., et. al. 2021) (Wilts., et. al. 2021), logistics management (Khayyam, H., et. al. 2021), efficiency of energy sources (Lechmer., et. al. 2020), and sustainable manufacturing systems (Schulter, M., et. al. 2021). There has also been a persistent trend in recent years to integrate AI with every facet of Circular Economy (Khayyam,H., et. al. 2021) (Nanez, A., et. al. 2021) (Wilts., et. al. 2021).

#### Product development Process in Circular Economy

Numerals of departments along with stakeholders are participating in the complicated series of tasks that make up the product development process (Kamrani, 2000). From concept generation to commercialization, it includes both strategic and technical tasks (Moultrie, 2015). Tight control over project expenses is a critical success factor, and risk management is an essential component of this process (Mynott, 2012). Coordination

between suppliers and customers along the supply chain is necessary for the process to be implemented effectively (Rogers, 2004). With a shift toward resource-saving production and renewable energy, the CE places a strong emphasis on the concept of product lifetime in sustainability and business (Aleksić, 2023). In the circular economy, life cycle assessment (LCA) and product service systems (PSS) are essential instruments for assessing and controlling the environmental effect of goods and services (Chen, 2019). In the framework of the CE, circular product design—that incorporates techniques like slowing, closing, and bio-inspired loops—is suggested as a workable method of sustainable design (Mestre, 2017). Reusing, refurbishing, remanufacturing, and recycling materials to create goods with many life cycles is considered a technique to minimize resource consumption and environmental effect (Nag, 2021).

With an emphasis on maximizing resource utilization and reducing waste, the operation of CE principles to product development is a field of increasing attention (Rocha, 2020). This is especially seen in the way CE business models are designed, with a significance about rearranging internal operations and incorporating circularity into customer value propositions (Urbinati, 2018). To lessen carbon footprint and make use of waste materials, the idea is also being used in a variety of technical domains, including textiles and clothing (Gopalakrishnan, 2021). With an emphasis on waste reduction and renewable resources, entrepreneurship education is seen as a major force behind the creation of innovative product and its process techniques based on CE concepts (Oliveira, 2020).

The Stages of Product Development Process in Circular Economy are Extract, Produce, Consume, Reuse and Recycle.

### **Sustainable development and its benefits**

The connections to the circular economy have also been considerably strengthened by sustainability or sustainable development. Reduce, reuse, and recycle are three 3R strategy tactics that are directly linked to reaching the UN's Sustainable Development Goals (SDGs). Thus, every aspect of sustainable development—i.e economic, social, and environmental—can profit from a flourishing circular economy. The CE's inherent characteristic is about to restrict overall flow to an amount that our environment can easily handle. Increasing energy efficiency and reducing carbon emissions are two more important outlook of the present economic framework. The primary goal includes economic success, and environmental balance maintenance coming in second. The literature rarely defines the circular economy's long-term relevance, which causes their conceptual boundaries to become hazy. Constrained by natural availability, a circular economy converts finite resources into infinite recurrent resources. This economic theory has great promise for reversing supply and demand imbalances for natural resources, as previously shown. Because of this, corporations, government organizations, and researchers are all becoming interested in the circular economy. Numerous advantages of sustainable development have been demonstrated, especially when it comes to the usage of renewable energy. According to Adeosun (2023), these include enhanced energy security, economic independence, and climate change mitigation. In addition to having a favourable environmental impact, using renewable energy can promote economic growth and the fight against poverty (Sani, 2019). Watson (2009) raises doubts over the Clean Development Mechanism's ability to effectively deliver advantages related to sustainable development, particularly on the frequency of co-benefits. Notwithstanding these obstacles, the idea of sustainable development is generally accepted, emphasizing the necessity for mentality shifts and the application of technology to advance conventional wisdom (Barrow, 1995). The three significant advantage of Sustainable Development includes social benefit, Economic benefit and Environmental benefit.

### **Research Gap**

This study fills a vital gap at the interface of AI applications, CE principles, and product development. Although the CE and AI-driven methods are becoming more well-known across a range of fields, there is still a significant research vacuum concerning the precise application of these ideas in the context of product creation procedures. Although there are several research on each component separately (e.g., supply chain management AI applications, circular economy frameworks for waste reduction), there aren't many comprehensive works that explore how AI may be systematically used to improve product development within the circular economy framework. Instead of examining the beneficial relationships between the two in the context of product design and development, the literature currently in publication tends to concentrate either on the theoretical elements of circular economy concepts or on the real-world uses of AI in certain situations. Moreover, whereas the importance of sustainability in product design is getting more broadly recognized, but still there is a lack of research on how to optimize sustainable design within the context of the circular economy by utilizing AI-driven insights (Ghoreishi, M., Treves, L., Teplov, R., & Pynnönen, M. 2023). Furthermore, in order to make sure that the advantages of such integration outweigh any potential hazards or unexpected consequences, a thorough examination into the potential societal and ecological effects of integrating AI into the process of developing products within a circular economy establishing is necessary. Consequently, the goal of this research paper is to shut the gap by offering a detailed theoretical structure that illustrate the possible benefits, difficulties, and chances related to using AI-driven insights and innovations to improve product development processes within the framework of the CE. In order to promote additional

sustainable and effective product development practices in the era of the CE, this paper aims to contribute to theoretical understanding as well as practical implementation strategies through an interdisciplinary approach that draws from fields such as AI, sustainable design, and circular economy principles.

### **Theoretical framework AI driven insights and innovations in circular economy**

First of all, the framework provides a fundamental comprehension of the ideas behind the circular economy, with a focus on ideas like resource efficacy, waste minimization, and closed-loop systems. This means doing a thorough analysis of current frameworks and approaches for incorporating the conception of the CE into the process of developing new products. The process starts with extraction leading to production the Consumption the reusing and finally the recycling of the product.

Subsequently, the theoretical framework explores the ability and uses of AI in the context of developing CE products. This entails investigating AI-powered technologies that have the potential to optimize different phases of the product development process, including machine learning, natural language processing, and predictive analytics. AI-driven insights can help make decisions easier in the field of supply chain management, manufacturing, material sourcing, and product design, leading to more effective and sustainable product development procedures.

The framework concludes by outlining how the circular economy paradigm might incorporate AI-driven insights and innovations into the product creation process and benefits of sustainable development. This means figuring out where in the product lifecycle AI technology may be applied to improve sustainability KPIs like waste reduction, carbon footprint reduction, and resource efficiency. Furthermore, the framework delves into the possible obstacles and difficulties associated with putting AI-driven solutions into practice within the framework of circular economy principles. These include concerns about data accessibility, biased algorithms, and stakeholder involvement.

In general, the framework acts as a guide for comprehending how AI-driven discoveries and innovations might be integrated with the CE's tenets in the context of product development. This framework seeks to deliver a all-in-one understanding of how AI can be put into action to drive sustainable innovation and transformation in the product development process for the CE by integrating insights from a variety of disciplines, including sustainability science, engineering, and computer science.

### **Some Examples and Case Studies of AI driven insights and innovations in circular economy**

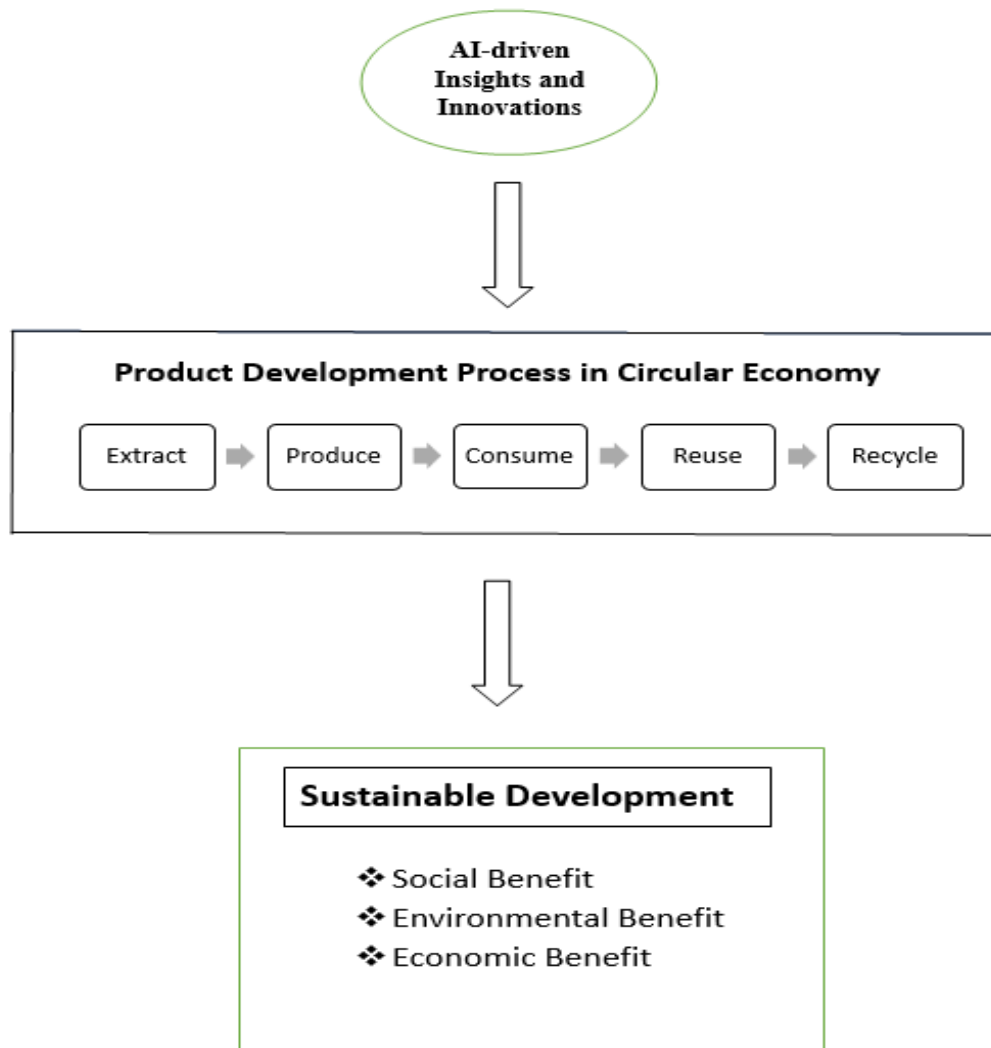
**Recycleye's AI-powered Waste Sorting System:** Recycleye is a start-up that has created an AI-driven garbage sorting system that can accurately analyze and categorize various recyclable materials. Recycleye's technology automatically sorts materials including plastics, metals, and paper using computer vision and machine learning algorithms, expediting the recycling process and reducing contamination. By improving material recovery efficiency and lowering the amount of trash dumped in landfills, this supports the CE.

**Schneider Electric** uses AI systems to forecast equipment breakdowns in their production operations. AI can help promote the circular economy by reducing resource waste by predicting maintenance needs, optimizing resource consumption, and extending the lifespan of machinery through the analysis of sensor and equipment performance data.

**Consumer Behaviour Analysis:** Case Study AI algorithms are used by Loop, a circular shopping platform, to study customer behaviour and preferences. Loop can optimize product packaging, design, and delivery methods to avoid waste and increase reuse by gaining insight on consumer habits and feedback. This can help the retail sector adopt a more circular economy.

**Design for Disassembly:** Case Study: Adidas' Future craft Loop shoes are made to be recycled and disassembled. In order to reduce waste and promote circularity in the footwear business, a shoe that can be readily disassembled and recycled into new shoes has been developed using AI-driven design techniques, such as generative design algorithms.

### Proposed Modular framework:



### Discussion and Conclusion

In the framework of the CE, we investigated the revolutionary potential of incorporating AI into the product development Process. We explained how AI-driven insights and innovations may transform conventional sequential production models by enabling resource efficiency, waste reduction, and sustainable material procurement through a thorough examination. Businesses may optimize their designs, recycle materials, and do predictive analytics with little environmental impact by utilizing AI algorithms. Additionally, we emphasized how AI facilitates closed-loop systems by improving product lifecycle management and allowing for ongoing iteration and development. While AI offers a lot of possibilities to advance the concepts of the CE, issues like data privacy, algorithm bias, and technical accessibility must be properly addressed to guarantee fair and moral use. The case studies and examples show how AI-driven innovations and insights may be implemented to improve sustainability and encourage circularity in product development processes at various phases of the product lifecycle. Businesses and organizations can promote innovation, maximize resource efficiency, and reduce environmental impact by utilizing AI technologies, which will ultimately aid in the shift to a more CE. The relationships between AI driven innovations and insights with Product development in Circular economy and the sustainable development proposed in this study can be studied empirically by future researchers to develop comprehensive insights in AI literature. These insights will lead to useful implications for policymakers and decision makers of circular economy.

In summary, this study highlights the vital significance of incorporating AI technology into product development procedures to speed up the shift towards a more sustainable and CE. This will promote creativity, effectiveness, and ecological responsibility within the manufacturing industry. To sum up, this study underscores the transformative potential of AI-driven insights and innovations in advancing sustainable product development practices, thus paving the way for a more circular and resilient economy.

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